Applicant:

Jarmo Kirvesmäki et al.

PCT App. No.:

PCT/FI2005/050042

Preliminary Amendment filed Aug. 29, 2006

Claim Listing

1-13. (canceled)

- 14. (new) A paper machine headbox vane assembly comprising: a paper machine headbox vane having a selected moisture level; and a vapor-proof package enclosing the vane.
- 15. (new) The assembly of claim 14, wherein the vane is manufactured of at least partially a water-absorbing material.
- 16. (new) The assembly of claim 14, wherein the vane is manufactured at least partially of a water-absorbing plastic.
- 17. (new) The assembly of claim 14, wherein the vane is manufactured at least partially of a water-absorbing composite, composed of a binder and fibers.
- 18. (new) The assembly of claim 14, wherein the vane selected moisture level is at a level which the vane would have when the vane reached an equilibrium moisture content in a headbox.
- 19. (new) The assembly of claim 14, wherein the vapor-proof package is a vacuum package.
- 20. (new) A method for ensuring the straightness of a vane for a headbox of a paper machine comprising the steps of:

moistening the vane to a selected moisture content followed by; enclosing the moistened vane in a vapor-proof package.

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- 21. (new) The method of claim 20, further comprising the step of manufacturing at least part of the vane of a water-absorbing material.
- 22. (new) The method of claim 20, further comprising the step of manufacturing at least part of the vane of a water-absorbing plastic material.
- 23. (new) The method of claim 20, further comprising the step of manufacturing at least part of the vane of a water-absorbing, composite material.
- 24. (new) The method of claim 20, wherein the selected moisture content corresponds to the vane equilibrium moisture content in headbox conditions.
- 25. (new) The method of claim 20, further comprising the step of keeping the vane in the package until the vane is put into use.
- 26. (new) The method of claim 20, wherein the step of enclosing the moistened vane in the vapor-proof package includes drawing and retaining a vacuum in the package.
- 27. (new) The method of claim 20, wherein the step of moistening the vane is preformed in connection with a step of manufacturing the vane.
- 28. (new) The method of claim 20, wherein the step of moistening comprises keeping the vane in a steam atmosphere until the vane's moisture content reaches the selected level.
- 29. (new) The method of claim 20 wherein the step of moistening the vane comprises keeping the vane in a hot water bath until the vane's moisture content reaches the selected level.

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30. (new) A method for ensuring the straightness of a vane for a headbox of a paper machine comprising the steps of:

manufacturing the vane at least in part of a water-absorbing material;
moistening the vane to a selected moisture content followed by;
enclosing the moistened vane in a vapor-proof package;
providing a vacuum to the vapor-proof package and closing the package air-tightly;
transporting the vane in the package while retaining the selected moisture content; and
before using the vane checking to see if the vacuum package remains unbroken, and if
the vacuum package remains unbroken installing the vane in a headbox.

- 31. (new) The method of claim 30 wherein the step of moistening the vane to a selected moisture content is preformed by storing the vane in a steam chamber where the vane is subjected to steam until the selected moisture content is reached.
- 32. (new) The method of claim 30 where in the step of moistening the vane to a selected moisture content is preformed by immersing the vane in water of a selected temperature until the selected moisture content is reached.